

GLS POLYMERS PVT.LTD

(Manufacturer of Blends, compounds & Reactive polymers)



Product Data Sheet

Product :- ABS FR V2

Grade :- **SN08**

	UNIT	VALUE	ASTM TEST
Specific Gravity	-----	1.10 - 1.12	D 792
Melt Flow Rate @ 220 °C, / 10 kg	g/10 min	20 min	D 1238
Molding Shrinkage 3.2 mmsection	%	0.40 - 0.60	D 955
MECHANICAL			
Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	J/m	120 min	D 256
Tensile Strength @ 50mm/min	MPa	48 min	D 638
Flexural Strength 2mm/min	MPa	60 min	D 790
Flexural Modulus 2mm/min	MPa	1900 min	D 790
THERMAL			
Heat Deflection Temperature			
@ 264 psi (1820 kPa)	°C	86 min	D 648
Vicat Softening- Method B	°C	96 Min	D 648
Flammability @ 3mm	-----	V2	UL94
GENERAL PROCESSING FOR INJECTION MOLDING			
Injection Pressure	MPa	70 - 101	
Melt Temperature	°C	206 - 236	
Mold Temperature	°C	65- 86	
Drying	hr @ °C	2 @ 80	
Data herein is typical and not to be construed as specifications. Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties. The Above mentioned tchnical data is purely indicative and is given without any guarantee			
GLS POLYMERS PVT LTD, #415, 11th CROSS, 4th PHASE, PIA, BANGALORE-560 058, INDIA			